



1 / 11

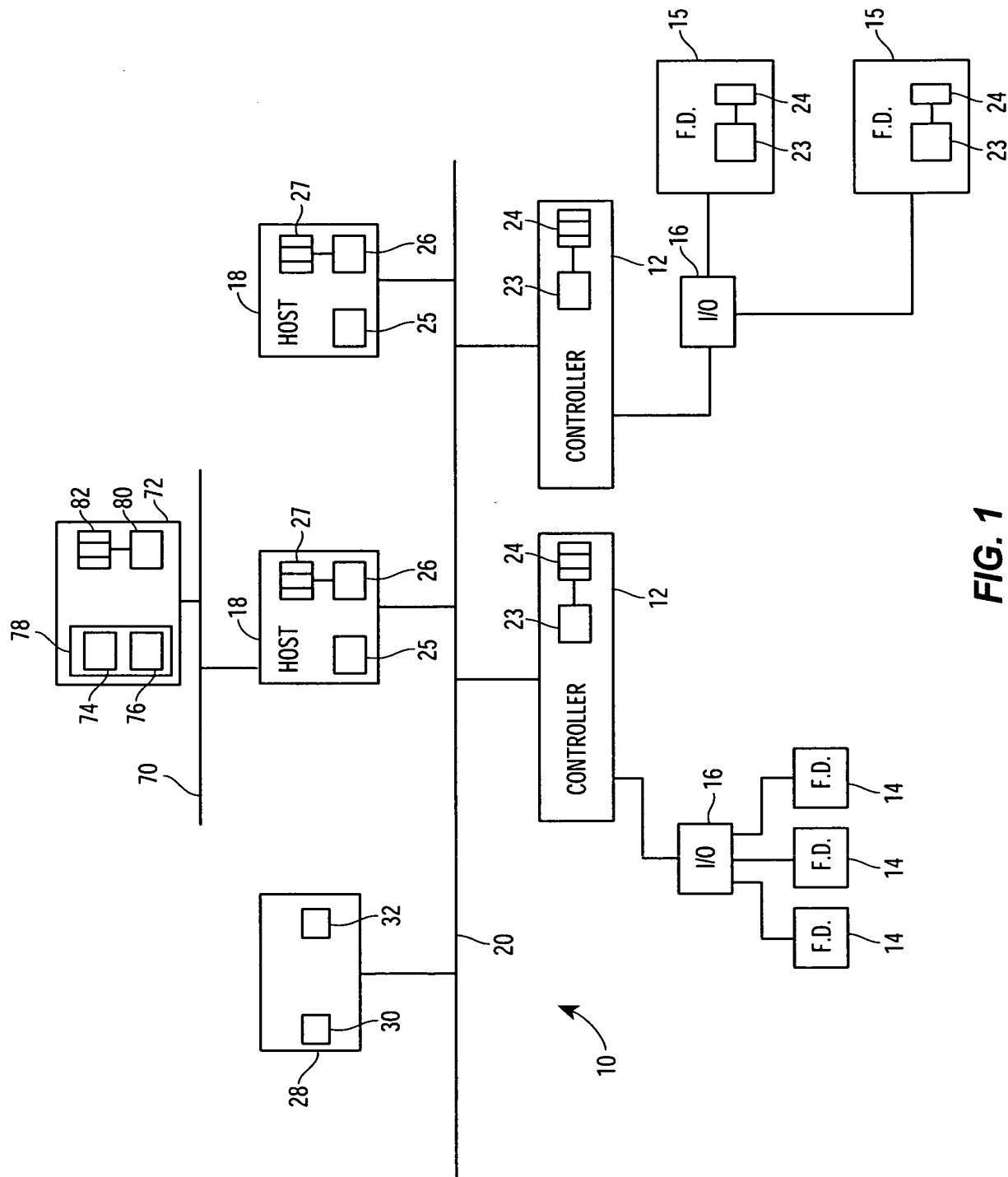
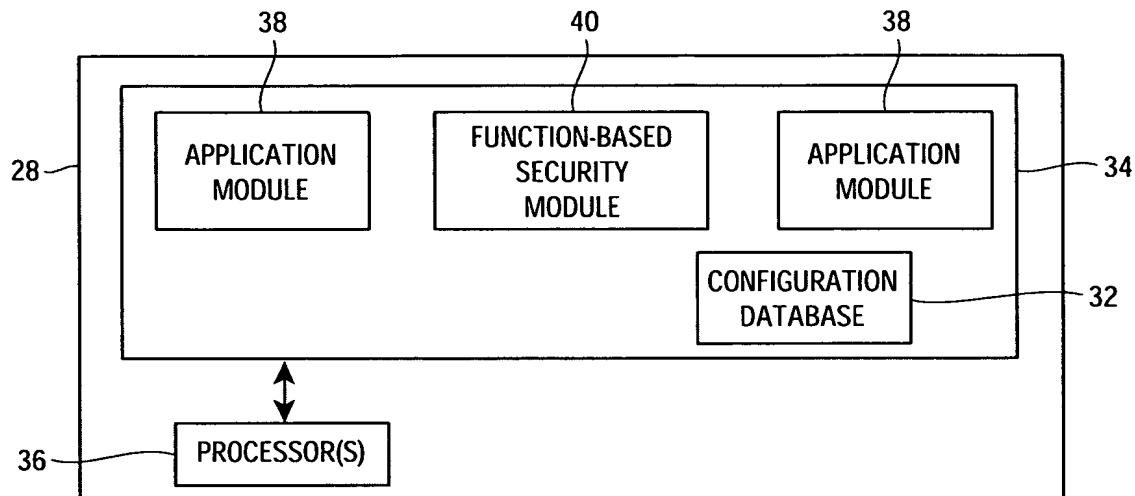
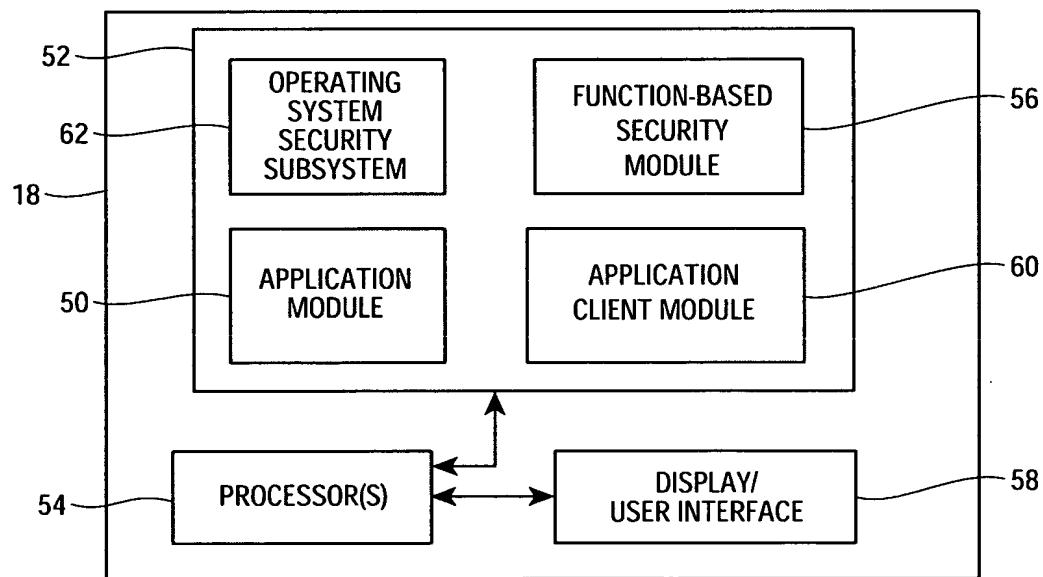


FIG. 1

**FIG. 2****FIG. 3**

System Configuration and Defaults

Operations Table	Procedure Prompts	Procedure Parameters	Procedure Reports	Journal																																																																																																																																																																																																																		
Batch List	Hierarchical Step List	PFC View	Procedures Table	Unit Procedures Table																																																																																																																																																																																																																		
Unacknowledged Prompts	Phase Control	Alarm Summary	Active Phase Summary	General																																																																																																																																																																																																																		
<table border="1"> <thead> <tr> <th colspan="2">Screen Size (%)</th> <th colspan="2">Splitter Bar Size</th> <th colspan="2">Commands</th> <th>Enable</th> <th>Prompts</th> <th>Confirm</th> <th>Verify</th> </tr> <tr> <td>Horizontal</td> <td>100</td> <td>Horizontal</td> <td>6</td> <td>Start</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td>Vertical</td> <td>100</td> <td>Vertical</td> <td>6</td> <td>Hold</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Restart</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Abort</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Stop</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Reset</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Manual</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Pause</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Resume</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Auto</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Single Step</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Add Batch</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Remove Batch</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Step Change</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Clear Failures</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Acquire</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Release</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Prompts</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Parameters</td> <td><input checked="" type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>User Comments</td> <td><input checked="" type="checkbox"/></td> </tr> </thead></table>					Screen Size (%)		Splitter Bar Size		Commands		Enable	Prompts	Confirm	Verify	Horizontal	100	Horizontal	6	Start	<input checked="" type="checkbox"/>	Vertical	100	Vertical	6	Hold	<input checked="" type="checkbox"/>					Restart	<input checked="" type="checkbox"/>					Abort	<input checked="" type="checkbox"/>					Stop	<input checked="" type="checkbox"/>					Reset	<input checked="" type="checkbox"/>					Manual	<input checked="" type="checkbox"/>					Pause	<input checked="" type="checkbox"/>					Resume	<input checked="" type="checkbox"/>					Auto	<input checked="" type="checkbox"/>					Single Step	<input checked="" type="checkbox"/>					Add Batch	<input checked="" type="checkbox"/>					Remove Batch	<input checked="" type="checkbox"/>					Step Change	<input checked="" type="checkbox"/>					Clear Failures	<input checked="" type="checkbox"/>					Acquire	<input checked="" type="checkbox"/>					Release	<input checked="" type="checkbox"/>					Prompts	<input checked="" type="checkbox"/>					Parameters	<input checked="" type="checkbox"/>					User Comments	<input checked="" type="checkbox"/>																																																																																
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| | | | | | **OK** | **Cancel** | **Apply** | **Help** | |
FIG. 4

108

100

102

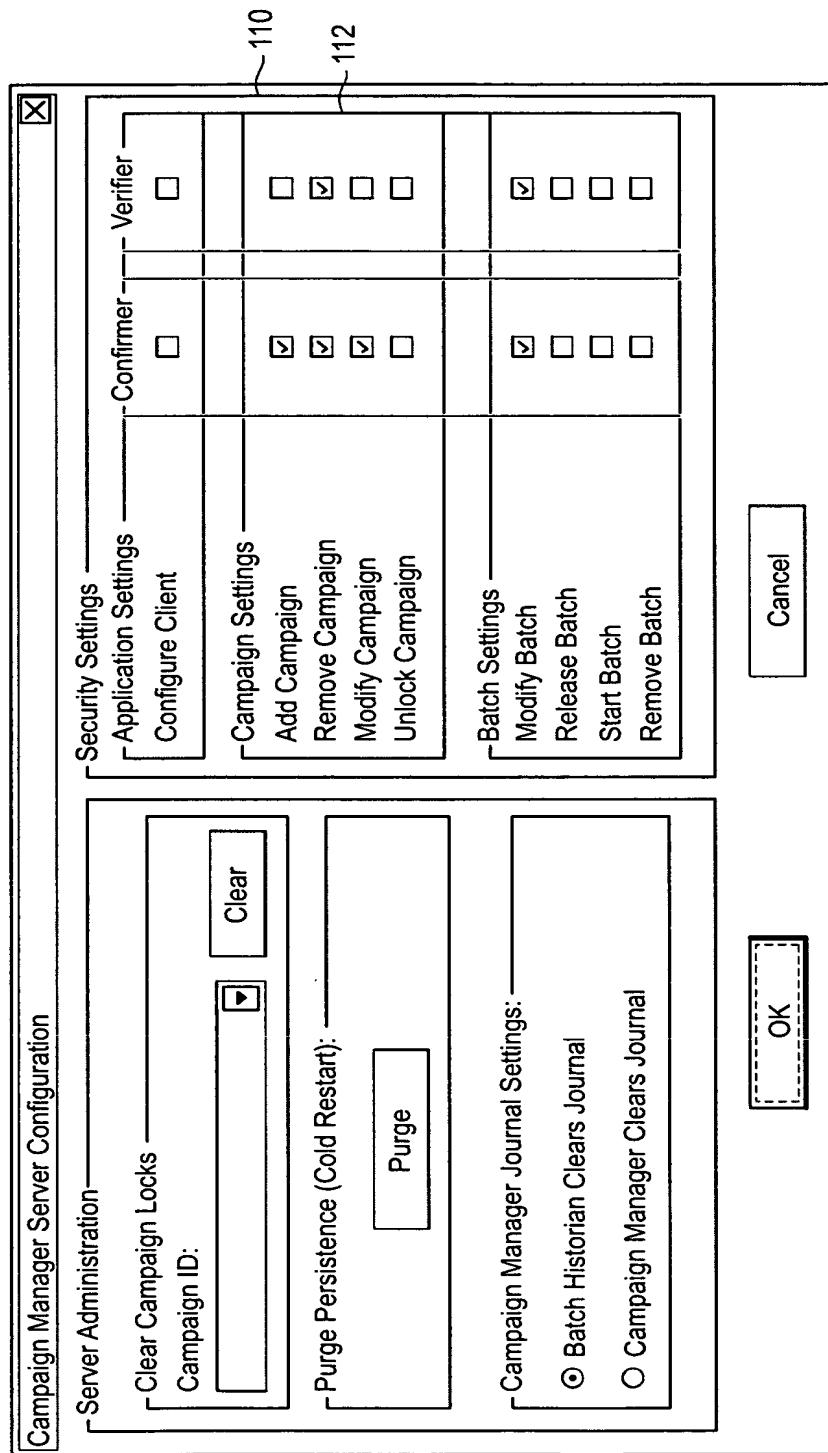


FIG. 5

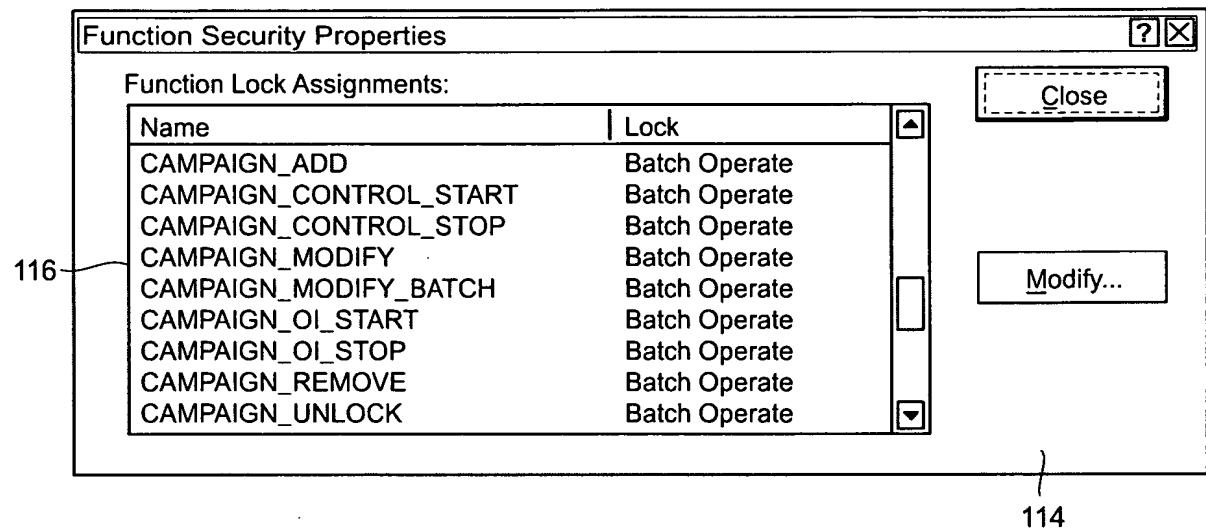
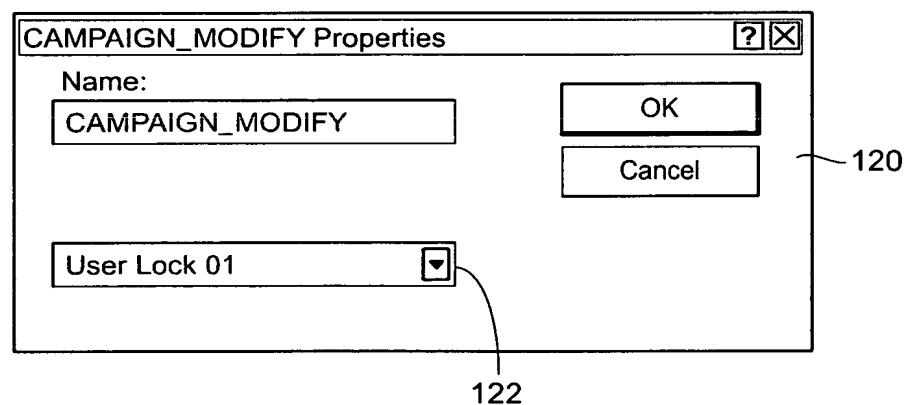
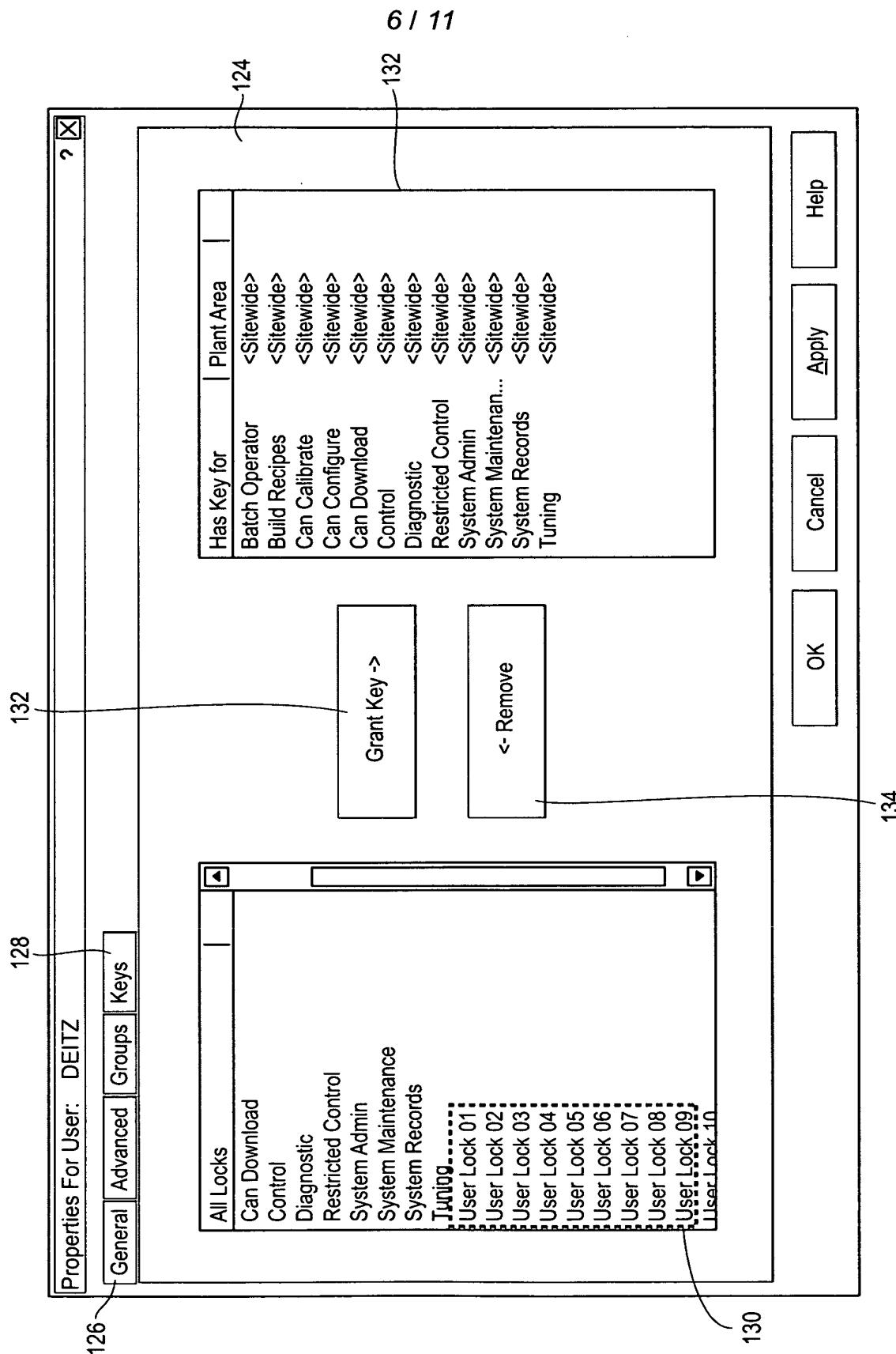
**FIG. 6****FIG. 7**

FIG. 8



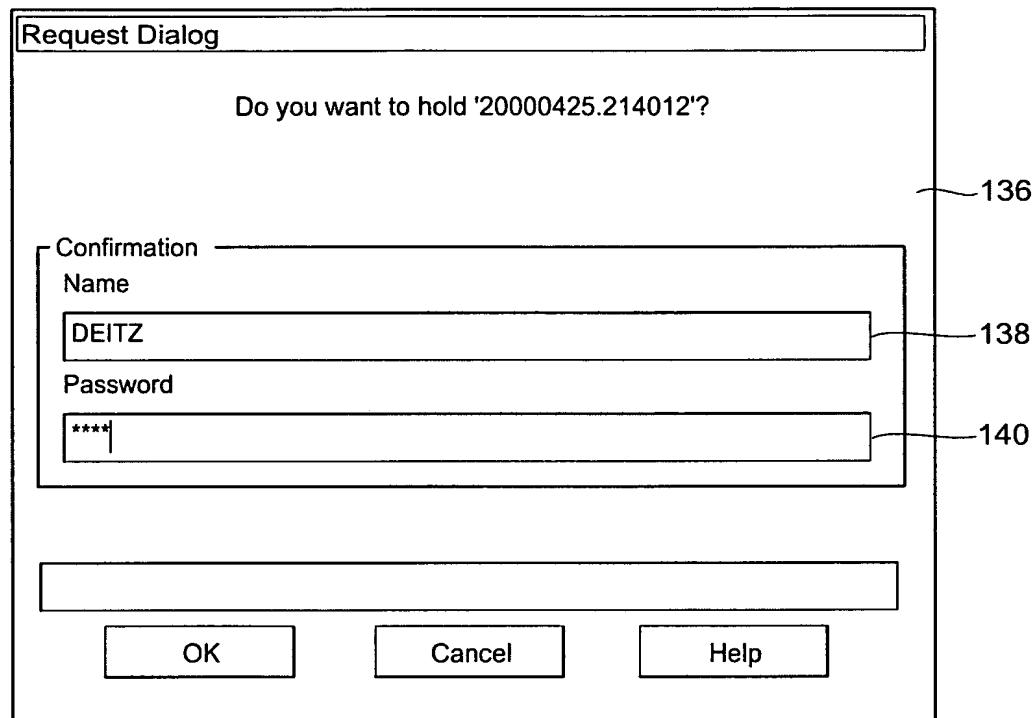


FIG. 9



FIG. 10

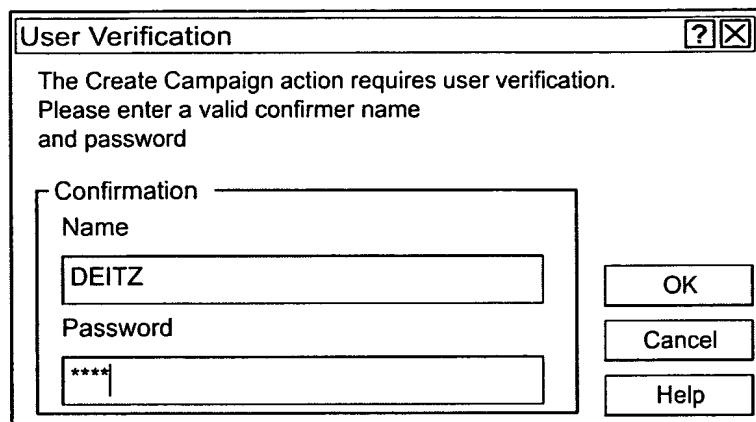


FIG. 11

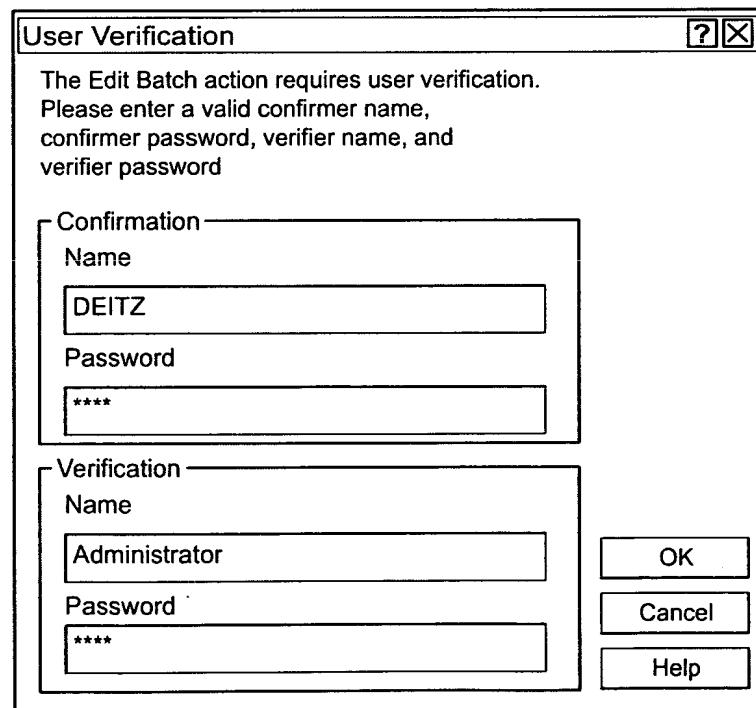


FIG. 12

Acknowledge

Batch ID	TEST_BATCH_1	
Recipe	EXT_ENAMEL_BC\UP_CHRG_BLND_CNTN	
Process Cell	BLENDING	
Unit	BLEND_600	
Phase	CS_MANUAL_ADD	
Parameter	Enter the amount of color stabilizer (CS) to be	
100		
Confirm —		
User Name	DEITZ	
Password	****	
Acknowledge	Cancel	Help

FIG. 13

Acknowledge

Batch ID	TEST_BATCH_1
Recipe	EXT_ENAMEL_BC\UP_CHRG_BLND_CNTN
Process Cell	BLENDING
Unit	BLEND_600
Phase	CS_MANUAL_ADD
Parameter	Materials DB indicates CS past expiration. Co

YES

Confirm -

User Name	DEITZ
Password	****

Verifier -

User Name	Administrator
Password	****

FIG. 14